

**NYSEARCH R & D
Programs related to
Damage Prevention**



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NYSEARCH Program Areas

- Improved Installation, Maintenance and Repair
 - Pipeline Integrity/Direct and Remote Assessment
 - Pipe Location/Damage Prevention
 - Leak Detection
 - Real-time Sensing & Inspection for Distribution
 - Environment/Reducing GHG Emissions
 - Gas Quality
 - Evaluation of New Materials
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Detection Capabilities of Sensors (except cameras)

- Vibration
- Acoustic Noise
- Stress
- Strain
- Movement
- Key is to set algorithms and signal processing to distinguish benign from real threats, localize source and perform these tasks in near real time

Types of Sensors and Systems Studied/ Developed

- ❑ Early stage fiber optic systems transferred from Security applications for longer distances
- ❑ Point sensors operating at very low frequencies
- ❑ Camera systems with analytics specific to industry digging events
- ❑ Advanced fiber optic systems for long distances
- ❑ Advanced fiber optic systems customized for short distances



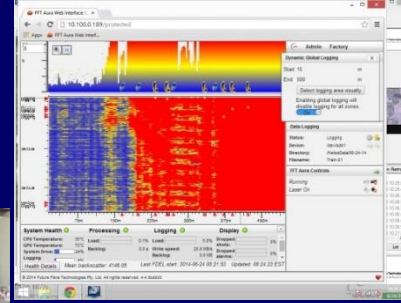


Extensive and Evolving History of Evaluation

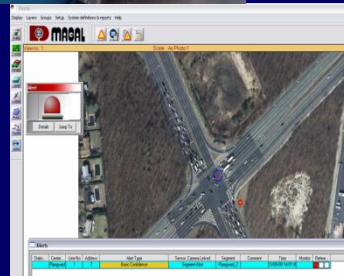
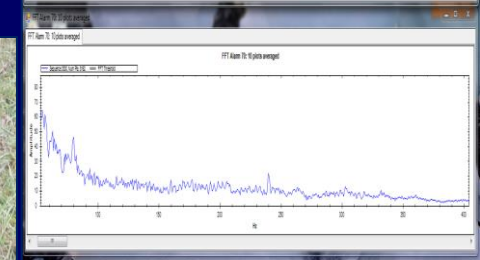
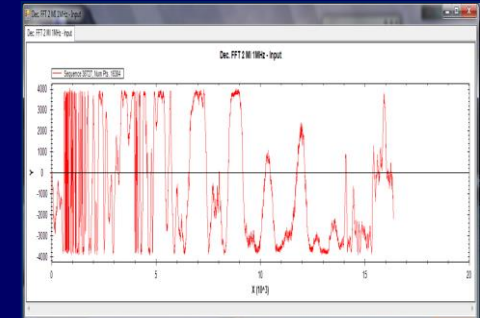
- Program with Multiple Projects; both Transmission and Distribution
- From early 2000s, targeted proactive warning before encroachment



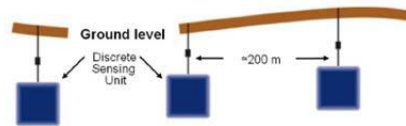
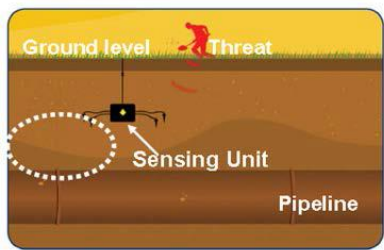
Fibersonics – Short Ranger™



FFT
Aura



Advanced Pipe Guard™





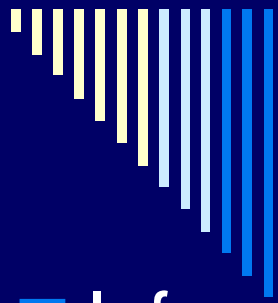
Several Design/Devt Projects and Test/Devt Projects conducted

- PIGPEN/Advanced PIGPEN (PSI, American Innovations, Heath)
 - Proof-of-Concept, design, development, testing and pre-commercialization testing
 - PLE A-Gas Camera Development & Testing
 - Magal/Senstar PipeGuard and Senstar Advanced PipeGuard™
 - FFT Secure Pipe™ Testing then re-development/ testing
 - FFT Aura™ Testing
 - FiberSonics Testing of Long Ranger™ and Devt/Testing of Short Ranger™
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Lessons Learned on Camera Imaging Technologies

- ❑ Effective technology for hot-spot areas covering several hundred square feet
 - ❑ Reduction in size, power and cost of system reduced accuracy of detection
 - ❑ Communication issues with remote monitoring hampered tests (wireless)
 - ❑ Gas members desired a portable system
 - ❑ More demand, less customization in other markets
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Lessons Learned on Point Sensors



□ Infrasonic

- Generation of low frequency infrasonic waves creates high detection accuracy but complex soil interfaces limits accuracy of location of source
- Point sensors communication requirement to central source involves engineered systems that are not yet reliable for pipeline environments

□ Geophones

- Soil types (soft vs hard) influence detection accuracy and time to detect
- Spacing of geophone sensors is critical
- Geophones' size/cost may be less competitive than other point sensors

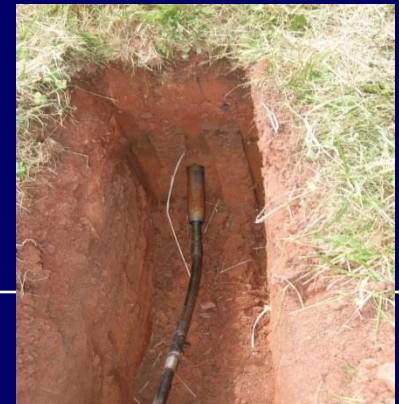
Typical Fiber Optic System Field Testing

PSE&G ROW - Woodbridge, NJ

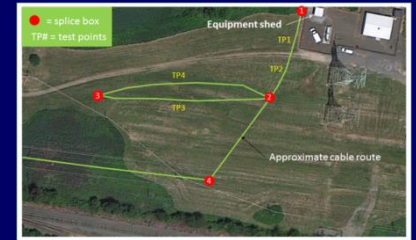
- Dry soft soil

Simulated Threat Equipment

- Horizontal Directional Drill (HDD)
- Vibratory Plow
- Gas-powered Tamper
- Hand Tools
 - 3-lb sledge hammer
 - Shovel
- Backhoe
 - Digging parallel to cable
 - Bucket dropping
 - Scraping the ground
- Gopher/Missile



Lessons Learned on Fiber Optic Sensors



- ❑ Sensitivity of fiber optic cable makes a difference in performance
- ❑ For gas industry, systems that continue to operate after cable breaks are more desirable
- ❑ Sensor systems are in demand for security applications; less demand in gas market; innovators need commitment from industry
- ❑ Some site customization required (calibration, soil type)

Technology for Better Location and Pipe Tracking

- Trenchless PE Coiled pipe desirable from a permitting and cost perspective
- Identified Eliot PE pipe (straight) tracking technology
- Passive Tag that provides info about pipe location, size, manufacture/install date, fittings, etc
 - Locates lateral and depth position of pipe
- Smart reader from above ground provides electromagnetic energy and through inductance can get tag info when positioned on top of pipe; reads 16-digit code; data can be displayed on a screen or stored on smart phone





Current R & D related to use of RFID for PE Coiled Pipe

- Response of tag/antenna depends on orientation to reader
 - For coiled pipe, tags/markers applied before insertion; result where tags are oriented in various angles rather than horizontal/top surface of pipe; changing angle of orientation creates error in inductance measurement
 - Potential solution – helical (spiral) antenna
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Bio-ball For Prevention of Cross Bores (sewer laterals)



- Biodegradable
- Neutrally buoyant
- Cost-effective



NYSEARCH BioBall Test Program

- Conducted numerous tests at NYSEARCH member companies to test an array of sewer and directional drilling situations
 - Determine practicality of tests through database investigation and employee volunteer idea
 - Attempt to conduct over (10); ideally (15) – (20) tests in one utility over short time period

 - Verified capability of BioBall with use of other multiple techniques (cameras, line locators where possible)

 - Spread utility tests in areas with different types of sewer issues
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Damage Prevention Program Findings

- Advances have resulted in highly sensitive fiber optic cables which provide more rapid detection; wet and soft soil detection remains a challenge
- Some blind testing has 0 false alarms; the real-world monitoring application has not yet reached 0 false alarms
- We envision that the best way to meet tight false alarm specs is to combine FO monitoring with camera technology

Summary

- A wide range of proactive damage prevention monitoring systems have been designed, developed and tested
- Most recent projects are adaptations of systems from other applications and have required more devt for gas distribution industry than originally anticipated
- Market for the most promising systems is still developing

